

TH-N737A/B

油壓自動前幫機(九爪/七爪)

9Pincer / 7Pincer Hydraulic Automatic Toe Lasting Machine

主要特點 FEATURES

- ◆ 機器操作使用油壓操作系統。
 - ◆ 新設計之內撐臺上升及下降停止點，均由外部快速調整並附有數字化位置顯示器，精準度可達0.1m/m。
 - ◆ 選擇與功能開關集中控制，使操作更方便。
 - ◆ 本機可視需求加裝自動上膠系統及輔助掃刀機構。
 - ◆ 中爪可依鞋頭形狀作左右各15°之偏調整，適合特殊鞋型爪盤的排列。
 - ◆ 第五爪具向內旋轉功能，旋轉角度可視需求調整，使鞋面於結幫時更貼楦。
 - ◆ 本機附有十字投影燈裝置，方便鞋頭校正與定位。
- ◆ Fully hydraulic operated system.
 - ◆ The rising stop point and the drafting stop point of the newly designed last supporter are adjusted speedily and externally, accompanied by the digitized position indicator, with a precision up to 0.1m/m, which is the most accurate repeatability.
 - ◆ The centralized control of selection and function switches make the operation more convenient.
 - ◆ The machine can be installed additionally with the auxiliary binder and wiper body depending needs.
 - ◆ The middle pincer can be adjusted for yawing to be left and to the right within 15° each side according to the toe cap shape, suitable for special shoe models and pincers assembly arrangement.
 - ◆ The fifth pincer has the function of inward rotation, the rotation angle adjustment is depending on the demands, and enabling the shoe more fit the shoe last when lasting.
 - ◆ The machine is accompanied with the align light device to facilitate the toe cap correction and position.



型號	Model	TH-N737A	TH-N737B
爪數	Pincers	9	7
馬力	Power	3Hp	3Hp
電熱	Heating Power	1kw	1kw
使用壓力	Oil Pressure	50 kg/cm ²	50 kg/cm ²
產量	Productivity	1600 pairs / 8hour	1600 pairs / 8hour
液壓用油量	Oil Filling	115 liters	115 liters
淨重	N.W.	1175Kg	1165Kg
毛重	G.W.	(出貨時提供 Be provided before shipment)	
機械尺寸	Dimension	1750(L) × 980(W) × 1950(H) mm	
包裝尺寸	Packing Size	1860(L) × 1030(W) × 2160(H) mm	



電器箱控制系統
Electrical box control system



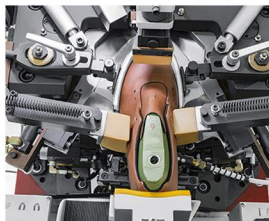
內撐臺高低位置顯示器
Support platform height within their display



油壓壓力調整系統
Hydraulic pressure adjustment system



可調觸控杆部位
Adjustable touch rod parts



選裝輔助掃刀和輔助壓邊系統
Optional auxiliary sweeper and auxiliary flanging system



撐臺、爪子機構
Support platform, paw institution



機器展厅場景
Machine showroom scene

TH-N737MA

油壓自動上膠前幫機

Hydraulic Automatic Cementing Toe Lasting Machine

主要特點 FEATURES

- ◆ 自動上膠的設計，讓中底及鞋面不必先行刷膠，不但節省人工，而且成型後加熱不脫膠，確保完美形狀。
 - ◆ 新設計之內撐臺上升及下降停止點，均由外部快速調整并附有數字化位置顯示器，精準度可達0.1m/m。
 - ◆ 選擇與功能開關集中控制，使操作更方便。
 - ◆ 中爪可依鞋頭形狀作左右各15°之偏調整，適合特殊鞋型爪盤的排列。
 - ◆ 第五爪具向內旋轉功能，旋轉角度可視需求調整，使鞋面於結幫時更貼楦。
 - ◆ 本機可視需求加裝輔助掃刀及輔助壓邊機構。
- ◆ The midsoles and vamps do not need to cement at first because of the automatic cementing design, it can not only reduce labor, but also be unglued when heating after forming, ensuring the perfect shape.
 - ◆ The rising stop point and the drafting stop point of the newly designed last supporter are adjusted speedily and extrnally, accompanied by the digitized position indicator, with a precision up to 0.1m/m, wich is the most accurate repeatability.
 - ◆ The centralized control of selection and function switches make the operation more convenient.
 - ◆ The middle pincer can be adjusted for yawing to be left and to the right within 15° each side according to the toe cap shape, suitable for special shoe models and pincers assembly arrangement.
 - ◆ The fifth pincer has the function of inward rotation, the rotation angle adjustment is depending on the demands, and enabling the shoe more fit the shoe last when lasting.
 - ◆ The machine can be installed additionally with the auxiliary wiper and side pressing body depending needs.



型號	Model	TH-N737MA
爪數	Pincers	9
馬力	Power	2 HP
電熱	Heating Power	1.75 KW
使用壓力	Oil Pressure	50 kg/cm ²
產量	Productivity	1600 pairs / 8hour
液壓用油量	Oil Filling	115 liters
淨重	N.W.	1200kg
毛重	G.W.	(出貨時提供 Be provided before shipment)
機械尺寸	Dimension	1750(L)×980(W)×1950(H) mm
包裝尺寸	Packing Size	1860(L)×1030(W)×2160(H) mm



電器箱控制系統
Electrical box control system



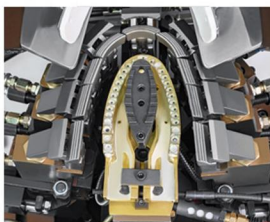
油壓壓力調整系統
Hydraulic pressure adjustment system



可調觸控杆部位
Adjustable touch rod parts



內撐臺高低位置顯示器
Support platform height within their display



撐臺、爪子機構
Support platform, paw institution



自動上膠系統
Automatic cementing



機器展厅场景
Machine showroom scene

TH-N738A/B

電腦記憶控制自動前幫機 (九爪/七爪) 9 Pincer / 7 Pincer Computer Memory Control Automatic Toe Lasting Machine

主要特點 FEATURES

- ◆ 本機使用編碼器控制結幫方式，具有鞋型記憶功能。
 - ◆ 第一、二爪為最新設計超速更換結構，每爪可在五秒內換裝完成，不須動用工具即可快速換爪。(可選用)
 - ◆ 新設計之內撐臺上升及下降停止點，均由外部快速調整并附有數字化位置顯示器，精準度可達0.1m/m。
 - ◆ 內撐臺上升有二段變速功能供選用，對易破裂鞋面之結幫，可提高生產效率。
 - ◆ 本機可視需求加裝自動上膠系統及輔助掃刀機構。
- ◆ This machine uses an encoder to control the bonding and has a shoe type memory function.
 - ◆ The first pincer and the second pincer are the newly designed high-speed replacement structures, every pincer can complete reloading in five seconds, quickly changing the pincer without using tools.
 - ◆ The rising stop point and the drafting stop point of the newly designed last supporter are adjusted speedily and externally, accompanied by the digitized position indicator, with a precision up to 0.1m/m, which is the most accurate repeatability.
 - ◆ There are two speed-changing modes to choose when the last supporter is rising, it can improve the efficiency of production, especially for the fragile vamps.
 - ◆ The machine can be installed additionally with the auxiliary binder and wiper body depending needs.

型號	Model	TH-N738A	TH-N738B
爪數	Pincers	9	7
馬力	Power	2 HP	2 HP
電熱	Heating Power	1 kw	1 kw
使用壓力	Oil Pressure	50 kg/cm ²	50 kg/cm ²
產量	Productivity	1600 pairs / 8hour	1600 pairs / 8hour
液壓用油量	Oil Filling	115 liters	115 liters
淨重	N.W.	1165 Kg	1150kg
毛重	G.W.	(出貨時提供 Be provided before shipment)	
機械尺寸	Dimension	1750(L)×980(W)×1950(H) mm	
包裝尺寸	Packing Size	1860(L)×1030(W)×2160(H) mm	



電器箱控制系統
Electrical box control system



內撐臺高低位置顯示器
Support platform height within their display



油壓壓力調整系統
Hydraulic pressure adjustment system



編碼器控制結幫
Encoder to control the bonding



可選裝快速換爪機構
Optional quick change claw mechanism



撐臺、爪子機構
Support platform, paw institution



機器展厅場景
Machine showroom scene

TH-N738MA

電腦記憶控制自動上膠前幫機

Computer Memory Control Automatic Cementing Toe Lasting Machine



主要特點 FEATURES

- ◆ 自動上膠的設計，讓中底及鞋面不必先行刷膠，不但節省人工，而且成型後加熱不脫膠，確保完美形狀。
- ◆ 新設計之內撐臺上升及下降停止點，均由外部快速調整并附有數字化位置顯示器，精準度可達0.1m/m。
- ◆ 內撐臺上升有二段變速功能供選用，對易破裂鞋面之結幫，可提高生產效率。
- ◆ 本機可視需求加裝自動上膠系統及輔助掃刀機構。
- ◆ 本機使用編碼器控制結幫方式，與傳統手動方式調整相比可大大縮短調整時間。
- ◆ 本機具有鞋型記憶功能，可存儲500種鞋型。
- ◆ The midsoles and vamps do not need to cement at first because of the automatic cementing design, it can not only reduce labor, but also be unglued when heating after forming, ensuring the perfect shape.
- ◆ The rising stop point and the drafting stop point of the newly designed last supporter are adjusted speedily and externally, accompanied by the digitized position indicator, with a precision up to 0.1m/m, which is the most accurate repeatability.
- ◆ There are two speed-changing modes to choose when the last supporter is rising, it can improve the efficiency of production, especially for the fragile vamps.
- ◆ The machine can be installed additionally with the auxiliary binder and wiper body depending needs.
- ◆ Use the encoder to control the gang mode, which can greatly shorten the adjustment time compared with the traditional manual adjustment.
- ◆ This machine features shoe memory and storing 500 shoe models.

型號	Model	TH-N738MA	
爪數	Pincers	9	
馬力	Power	3 HP	
電熱	Heating Power	1.75 KW	
使用壓力	Oil Pressure	50 kg/cm ²	
產量	Productivity	1600 pairs / 8hour	
液壓用油量	Oil Filling	115 liters	
淨重	N.W.	1200kg	
毛重	G.W.	(出貨時提供 Be provided before shipment)	
機械尺寸	Dimension	1750(L)×980(W)×1950(H) mm	
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電腦顯示屏
Computer Screen



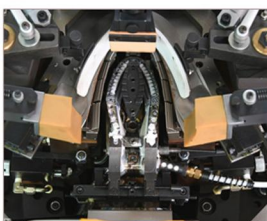
內撐臺高低位置顯示器
Support platform height
within their display



油壓壓力調整系統
Hydraulic pressure
adjustment system



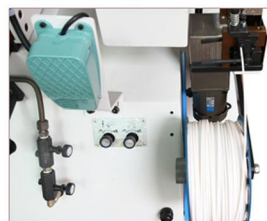
機器展厅场景
Machine showroom scene



上膠系統膠盤機構
Glue injector body system



選裝輔助掃刀和輔助壓邊系統
Optional auxiliary sweeper
and auxiliary flanging system



自動上膠系統
Automatic Cementing

TH-739A

專利號 / Patent No. : 201520054086.6

電腦記憶控制自動前幫機(九爪)

9Pincer Computer Memory Control Automatic Toe Lasting Machine



專利產品
Patented Product

主要特點 FEATURES

- ◆ 本機電腦控制;
 - ◆ 採用電子尺控制, 更加精準;
 - ◆ 本機具備爪盤輪廓記憶功能, 爪盤寬窄可調
 - ◆ 新設計之內撐臺上升及下降停止點, 均由外部快速調整并附有數字化位置顯示器, 精準度可達0.1m/m。
 - ◆ 內撐臺上升有二段變速功能供選用, 對易破裂鞋面之結幫, 可提高生產效率。
 - ◆ 本機可視需求加裝自動上膠系統及輔助掃刀機構。
 - ◆ 本機使用編碼器控制結幫方式, 與傳統手動方式調整相比可大大縮短調整時間。
 - ◆ 本機具有鞋型記憶功能, 可存儲500種鞋型。
- ◆ The rising stop point and the drafting stop point of the newly designed last supporter are adjusted speedily and extwrnally, accompanied by the digitized position indicator, with a precision up to 0.1m/m, wich is the most accurate repeatability.
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 - ◆ The machine can be installed additionally with the auxiliary binder and wiper body depending needs.
 - ◆ Use the encoder to control the gang mode, which can greatly shorten the adjustment time compared with the traditional manual adjustment.
 - ◆ This machine features shoe memory and storing 500 shoe models.

型號	Model	TH-739A
爪數	Pincers	9
馬力	Power	2 HP
電熱	Heating Power	1.75 KW
使用壓力	Oil Pressure	50 kg/cm ²
產量	Productivity	2000 pairs / 8hour
液壓用油量	Oil Filling	115 liters
淨重	N.W.	1220 Kg
毛重	G.W.	(出貨時提供 Be provided before shipment)
機械尺寸	Dimension	1750(L)×980(W)×1950(H) mm
包裝尺寸	Packing Size	1860(L)×1030(W)×2160(H) mm

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電腦顯示屏
Computer screen



內撐臺高低位置顯示器
Support platform height within their display



油壓壓力調整系統
Hydraulic pressure adjustment system

TH-739B

專利號 / Patent No. : 201520054086.6

電腦記憶控制自動前幫機(七爪)

7Pincer Computer Memory Control Automatic Toe Lasting Machine



專利產品
Patented Product

主要特點 FEATURES

- ◆ 本機電腦控制;
 - ◆ 採用電子尺控制, 更加精準;
 - ◆ 本機具備爪盤輪廓記憶功能, 爪盤寬窄可調
 - ◆ 新設計之內撐臺上升及下降停止點, 均由外部快速調整并附有數字化位置顯示器, 精準度可達0.1m/m。
 - ◆ 內撐臺上升有二段變速功能供選用, 對易破裂鞋面之結幫, 可提高生產效率。
 - ◆ 本機可視需求加裝自動上膠系統及輔助掃刀機構。
 - ◆ 本機使用編碼器控制結幫方式, 與傳統手動方式調整相比可大大縮短調整時間。
 - ◆ 本機具有鞋型記憶功能, 可存儲500種鞋型。
-
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 - ◆ There are two speed-changing modes to choose when the last supporter is rising, it can improve the efficiency of production, especially for the fragile vamps.
 - ◆ The machine can be installed additionally with the auxiliary binder and wiper body depending needs.
 - ◆ Use the encoder to control the gang mode, which can greatly shorten the adjustment time compared with the traditional manual adjustment.
 - ◆ This machine features shoe memory and storing 500 shoe models.

型號	Model	TH-739B
爪數	Pincers	7
馬力	Power	2 HP
電熱	Heating Power	1.75 KW
使用壓力	Oil Pressure	50 kg/cm ²
產量	Productivity	2000 pairs / 8hour
液壓用油量	Oil Filling	115 liters
淨重	N.W.	1220 Kg
毛重	G.W.	(出貨時提供 Be provided before shipment)
機械尺寸	Dimension	1750(L)×980(W)×1950(H) mm
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電腦顯示屏
Computer screen



內撐臺高低位置顯示器
Support platform height within their display



油壓壓力調整系統
Hydraulic pressure adjustment system

TH-739MA

專利號 / Patent No. : 201520054086.6

電腦記憶控制自動上膠前幫機

Computer Memory Control Automatic Cementing Toe Lasting Machine

主要特點 FEATURES

- ◆ 本機電腦控制;
 - ◆ 採用電子尺控制, 更加精準;
 - ◆ 本機具備爪盤輪廓記憶功能, 爪盤寬窄可調
 - ◆ 自動上膠的設計, 讓中底及鞋面不必先行刷膠, 不但節省人工, 而且成型後加熱不脫膠, 確保完美形狀。
 - ◆ 新設計之內撐臺上升及下降停止點, 均由外部快速調整并附有數字化位置顯示器, 精準度可達0.1m/m。
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 - ◆ 本機可視需求加裝自動上膠系統及輔助掃刀機構。
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 - ◆ This machine features shoe memory and storing 500 shoe models.



專利產品
Patented Product

型號	Model	TH-739MA
爪數	Pincers	9
馬力	Power	2 HP
電熱	Heating Power	1.75 KW
使用壓力	Oil Pressure	50 kg/cm ²
產量	Productivity	2000 pairs / 8hour
液壓用油量	Oil Filling	115 liters
淨重	N.W.	1220 Kg
毛重	G.W.	(出貨時提供 Be provided before shipment)
機械尺寸	Dimension	1750(L)×980(W)×1950(H) mm
包裝尺寸	Packing Size	1860(L)×1030(W)×2160(H) mm

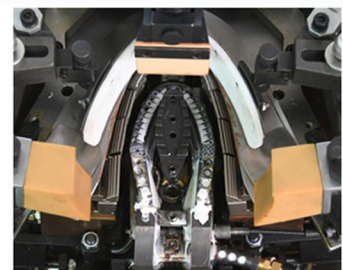
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電腦顯示屏
Computer screen



自動上膠系統
Automatic Cementing



上膠系統膠盤機構
Glue injector body system

TH-747A

電腦記憶控制自動前幫機

Computer Memory Control Automatic Toe Lasting Machine

主要特點 FEATURES

- ◆ 爪盤三段調整，鞋型大小碼調整更快速節省時間。
- ◆ 結構各動作點及掃刀行程終點參數均由人機螢幕上觸控設定及修改，掃刀并具寸動及調速功能，對結幫調整更簡單。
- ◆ 三段爪盤排出的鞋型與型體更加密合。
- ◆ 本機使機器操作使用油壓操作系統，並採用高低壓回路設計，機器動作穩定。
- ◆ 採用PLC控制器與圖形顯示觸控螢幕，操作最穩定、簡便。
- ◆ 結幫參數（行程與時間）的設定，以數值方式輸入，並設有鑰匙開關，自由切換自動與半自動操作。
- ◆ PLC控制器可儲存200組鞋型結幫參數資料和爪型位置記憶。
- ◆ 具備自我偵錯功能，節省故障排除時間。
- ◆ 中爪可向左右做各15度的偏擺調整，適合特殊鞋頭鞋型的排列。
- ◆ 第五爪可設定自動旋轉動作，使內腰轉折處的結幫效果最佳。
- ◆ 爪子可以獨立設定自動下拉行程或手動操作升降，讓鞋面的張力平衡，以修正結幫最佳位置。
- ◆ 爪子夾持鞋面後，可手動操縱相同組別爪子的放開與再夾持。
- ◆ 爪子夾持壓力可設定於內撐台二次上升時進行洩壓動作。
- ◆ 內撐台上升高度，由機台外部調整，並附設指示尺顯示。
- ◆ 內撐台上升可設定為兩段動作，配合後跟頂座動作，可防止楦頭下滑。
- ◆ 內撐台的前後位置，可藉由機台前方的手輪調整，最大可達16mm。
- ◆ 壓頭機構採用可調二段式壓力，在一次壓的操作調整中，可依需要設定為定壓控制或定位控制。



型號	Model	TH-747A	
爪數	Pincers	9	
馬力	Power	2 HP	
電熱	Heating Power	1kw	
使用壓力	Oil Pressure	50 kg/cm ²	
產量	Productivity	2000 pairs / 8hour	
液壓用油量	Oil Filling	115 liters	
淨重	N.W.	1220kg	
毛重	G.W.	(出貨時提供 Be provided before shipment)	
機械尺寸	Dimension	1750(L)×980(W)×1950(H) mm	
包裝尺寸	Packing Size	1860(L)×1030(W)×2160(H) mm	

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※ The description and features mentioned on the catalogues are binding any change mayde made without notice.



電器箱控制系統
Electrical box control system



尖頭鞋亦可完美成型
Tip shoes can also form perfectly



內撐臺高低位置顯示器
Support platform height within their display



選裝輔助掃刀和輔助壓邊系統
Optional auxiliary sweeper and auxiliary flanging system

TH-747MA

電腦記憶控制自動上膠前幫機

Computer Memory Control Automatic Cementing Toe Lasting Machine



主要特點 FEATURES

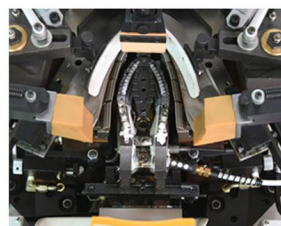
- ◆ 自動上膠的設計，讓中底及鞋面不必先行刷膠，不但節省人工，而且成型後加熱不脫膠，確保完美形狀。
- ◆ 結構各動作點及掃刀行程終點參數均由人機螢幕上觸控設定及修改，掃刀并具寸動及調速功能，對結幫調整更簡單。
- ◆ 本機爪盤採用多段式设计，并輔以電子尺控制，可依據鞋型弧度自行排列。
- ◆ 三段爪盤排出的鞋型與型體更加密合。
- ◆ 本機使機器操作使用油壓操作系統，並採用高低壓回路設計，機器動作穩定。
- ◆ 採用PLC控制器與圖形顯示觸控螢幕，操作最穩定、簡便。
- ◆ 結幫參數（行程與時間）的設定，以數值方式輸入，並設有鑰匙開關，自由切換自動與半自動操作。
- ◆ PLC控制器可儲存200組鞋型結幫參數資料和爪型位置記憶。
- ◆ 具備自我偵錯功能，節省故障排除時間。
- ◆ 中爪可向左右做各15度的偏擺調整，適合特殊鞋頭鞋型的排列。
- ◆ 第五爪可設定自動旋轉動作，使內腰轉折處的結幫效果最佳。
- ◆ 爪子可以獨立設定自動下拉行程或手動操作升降，讓鞋面的張力平衡，以修正結幫最佳位置。
- ◆ 爪子夾持鞋面後，可手動操控相同組別爪子的放開與再夾持。
- ◆ 爪子夾持壓力可設定於內撐台二次上升時進行洩壓動作。
- ◆ 內撐台上升高度，由機台外部調整，並附設指示尺顯示。
- ◆ 內撐台上升可設定為兩段動作，配合後跟頂座動作，可防止檯頭下滑。
- ◆ 內撐台的前後位置，可藉由機台前方的手輪調整，最大可達16mm。
- ◆ 壓頭機構採用可調二段式壓力，在一次壓的操作調整中，可依需要設定為定壓控制或定位控制。

型號	Model	TH-747MA	
爪數	Pincers	9	
馬力	Power	3 HP	
電熱	Heating Power	1.75 KW	
使用壓力	Oil Pressure	50 kg/cm ²	
產量	Productivity	2000 pairs / 8hour	
液壓用油量	Oil Filling	115 liters	
淨重	N.W.	1250kg	
毛重	G.W.	(出貨時提供 Be provided before shipment)	
機械尺寸	Dimension	1750(L)×980(W)×1950(H) mm	
包裝尺寸	Packing Size	1860(L)×1030(W)×2160(H) mm	

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自動上膠系統
Automatic Cementing



上膠系統膠盤機構
Glue injector body system



內撐臺高低位置顯示器
Support platform height
within their display



選裝輔助掃刀和輔助壓邊系統
Optional auxiliary sweeper
and auxiliary flanging system

TH-777MA

電腦記憶控制自動上膠前幫機(九爪)

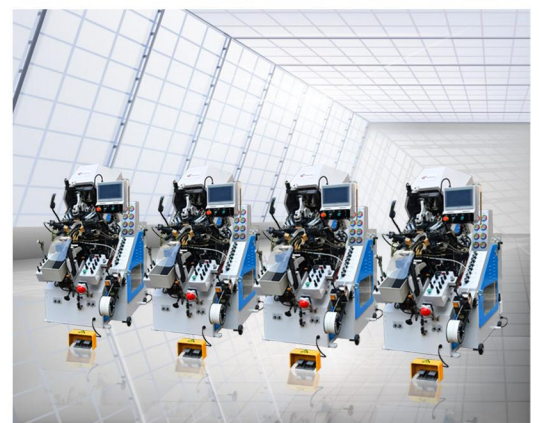
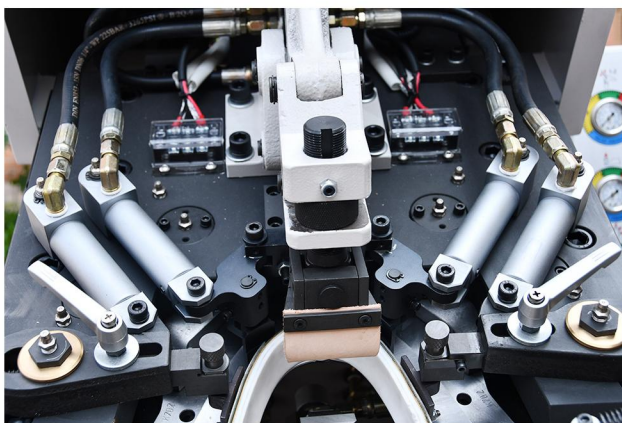
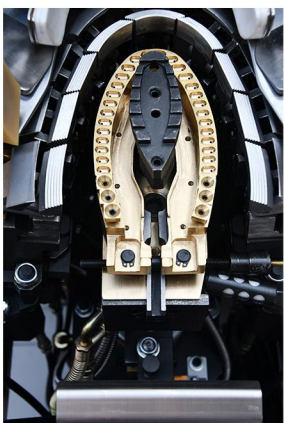
9Pincer Computer Memory Control Automatic Cementing Toe Lasting Machine

主要特點 FEATURES

- 機器操作使用油壓操作系統，機器動作穩定。
- 採用PLC控制器與圖形顯示觸控螢幕，操作最穩定、簡便。
- 結幫參數（行程與時間）的設定，以數值方式輸入，並設有鑰匙開關保護，防止未授權人員的不當更改。
- PLC控制器可儲存500組鞋型結幫參數資料和爪型位置記憶，並具有爪盤寬度快速調整功能，共有5段。
- 具備自我偵錯功能，節省故障排除時間。
- 爪盤位置調整採用電動操控，配合雙點快速調整設計，使爪盤可以左右分別張開。
- 中爪可向左右做各15度的偏擺調整，偏擺角度同時顯示於觸控螢幕。
- 中爪與左右二爪的銜接角度變化最多為20度。
- 第五爪可設定自動旋轉動作，使內腰轉折處的結幫效果最佳。
- 爪子可以獨立設定自動下拉行程或手動操作升降，讓鞋面的張力平衡，以修正結幫最佳位置。
- 爪子夾持鞋面後，可手動操控個別爪子的放開與再夾持。
- 爪子夾持壓力可設定於內撐台二次上升時進行洩壓動作。
- 內撐台上升高度，由機台外部調整，高度數值同時顯示於觸控螢幕。
- 內撐台上升可設定為兩段動作，配合後跟頂座動作，可防止檯頭下滑。
- 膠盤可採用兩段式結構，除快速寬度調整外，另可做左右腳內外腰的自動變化，達成最佳膠著點。
- 膠盤的前後位置，可藉由機台前方的手輪調整，最大可達16mm。
- 壓頭機構採用可調二段式壓力，在一次壓的操作調整中，可依需要設定為定壓控制或定位控制。
- 最新設計的掃刀大座下降位置調整，操作簡單。
- 掃刀機構前進動作，採用兩段速度調整。
- 標準配備：輔助掃刀機構、輔助壓邊機構和鞋頭十字燈機構。



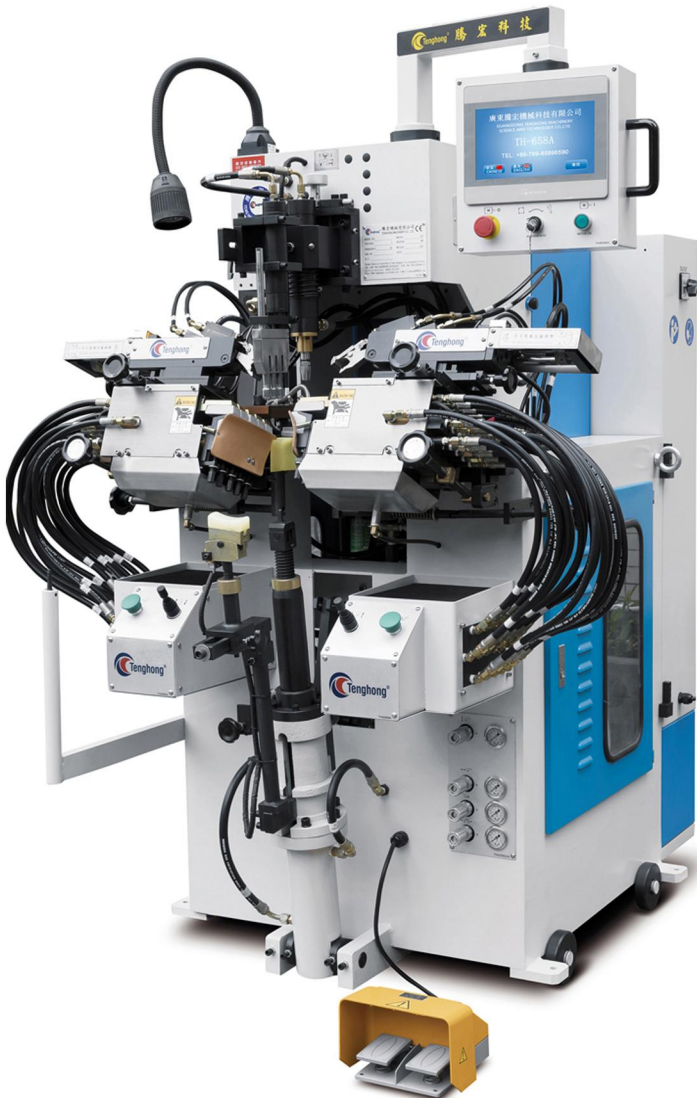
型號	Model	TH-777MA	
爪數	Pincers	9	
馬力	Power	2.25KW	
電熱	Heating Power	1kw	
使用壓力	Oil Pressure	50 kg/cm ²	
產量	Productivity	1440 pairs / 8hour	
液壓用油量	Oil Filling	136 liters	
淨重	N.W.	1400 kg	
毛重	G.W.	(出貨時提供 Be provided before shipment)	
機械尺寸	Dimension	1950x1050x2000 mm	
包裝尺寸	Packing Size	2100x1150x2230 mm	



TH-658A

電腦控制自動中後幫機

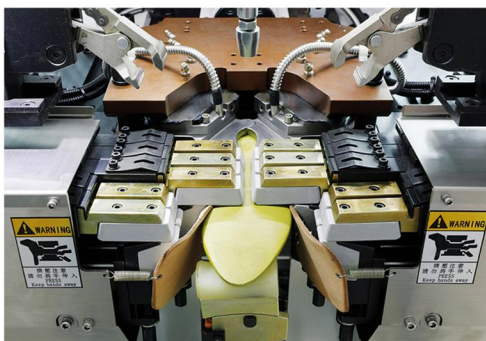
Computerized auto side & hell seat lasting machine



主要特點 FEATURES

- ◆ 機器使用油壓協同操作處理。
 - ◆ 採用PLC 控制器與圖形顯示觸控螢幕，操作最穩定、方便。
 - ◆ 結幫參數（行程與時間）的設定以數值方式輸入，並設有鑰匙開關，自由切換自動與半自動操作。
 - ◆ 自我偵錯功能，節省故障排除時間。
 - ◆ 後幫束緊器採用鏈條機構傳動。
 - ◆ 中幫結幫機配備有五組側壓及指壓結構，並特殊設計和後幫掃刀機構，形成結幫位置重疊動作，減少銜接點的結幫不良。
 - ◆ 指壓結構具有自助平衡功能，並可設定二段壓力動作。
 - ◆ 內外腰各配備有一支爪子，可用來襯拉鞋面的中幫和後幫部位，達成完美結幫效果。
 - ◆ 本機可選擇單獨使用後幫、中幫、中後幫之操作方式。
 - ◆ 精心設計的結幫動作及各部位時間可調式控制，使本機之結幫速度更快速，且操作簡單，調整容易，大幅提升產能和效率。
- ◆ The machine uses oil pressure to operate cooperatively.
 - ◆ It adopts PLC controller and graphic display touch screen, which is the most stable and convenient operation.
 - ◆ The setting of lasting parameters (stroke and time) is input in numerical mode, and a key switch is set to freely switch between automatic and semi-automatic operation.
 - ◆ Self debugging function, saving troubleshooting time.
 - ◆ The rear upper tensioner is driven by a chain mechanism.
 - ◆ The middle lasting machine is equipped with five groups of side pressing and finger pressing structures, and is specially designed with a rear lasting broom mechanism to form overlapping actions of lasting positions and reduce bad lasting at the joint points.
 - ◆ The finger pressure structure has self-service balance function, and can set two pressure actions.
 - ◆ The inner and outer waist are equipped with a claw, which can be used to line and pull the middle and rear upper parts of the upper to achieve a perfect lasting effect.
 - ◆ This machine can choose to use the operation mode of back top, middle top and middle back top alone.
 - ◆ The carefully designed slagging action and the adjustable time control of each part make the slagging speed of this machine faster, and the operation is simple, the adjustment is easy, and the production capacity and efficiency are greatly improved.

型 號	Model	TH-658A
馬 達 動 力	Pump Motor Capacity	3HP(2.2Kw)
總消耗電能	Max.Power Consumption	5.0 KW
產 量	Production Rate	1500 pairs/hour
液壓油用量	Hydraulic Fluid Volume	70 liters
淨 重	N.W.	1140 Kg
毛 重	G.W.	出貨時提供 Be provided before shipment
機 械 尺 寸	Dimensions	1700×1250×1940 mm
包 裝 尺 寸	Packing Size	1820×1550×2120 mm

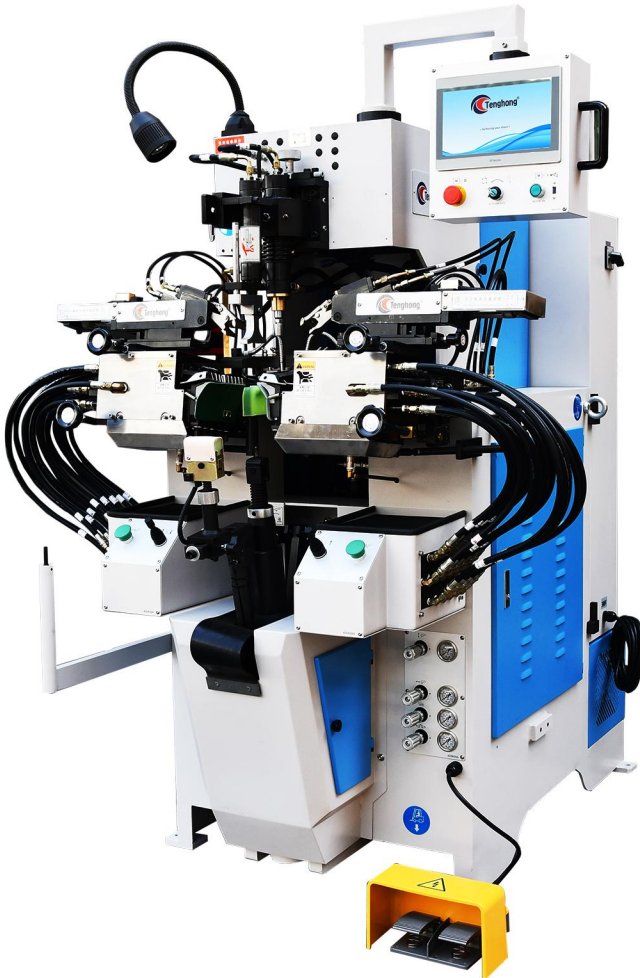


TH-658B

電腦控制自動中後幫機

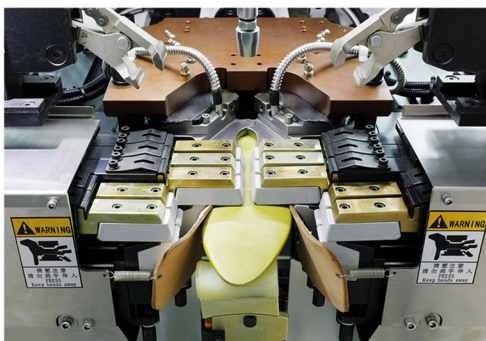
Computerized auto side & hell seat lasting machine

主要特點 FEATURES



- ◆ 機器使用油壓協同操作處理。
 - ◆ 採用PLC 控制器與圖形顯示觸控螢幕，操作最穩定、方便。
 - ◆ 結幫參數（行程與時間）的設定以數值方式輸入，並設有鑰匙開關，自由切換自動與半自動操作。
 - ◆ 自我偵錯功能，節省故障排除時間。
 - ◆ 後幫束緊器採用鏈條機構傳動。
 - ◆ 中幫結幫機配備有五組側壓及指壓結構，並特殊設計和後幫掃刀機構，形成結幫位置重疊動作，減少銜接點的結幫不良。
 - ◆ 指壓結構具有自助平衡功能，並可設定二段壓力動作。
 - ◆ 內外腰各配備有一支爪子，可用來繃拉鞋面的中幫和後幫部位，達成完美結幫效果。
 - ◆ 本機可選擇單獨使用後幫、中幫、中後幫之操作方式。
 - ◆ 精心設計的結幫動作及各部位時間可調式控制，使本機之結幫速度更快速，且操作簡單，調整容易，大幅提升產能和效率。
-
- ◆ The machine uses oil pressure to operate cooperatively.
 - ◆ It adopts PLC controller and graphic display touch screen, which is the most stable and convenient operation.
 - ◆ The setting of lasting parameters (stroke and time) is input in numerical mode, and a key switch is set to freely switch between automatic and semi-automatic operation.
 - ◆ Self debugging function, saving troubleshooting time.
 - ◆ The rear upper tensioner is driven by a chain mechanism.
 - ◆ The middle lasting machine is equipped with five groups of side pressing and finger pressing structures, and is specially designed with a rear lasting broom mechanism to form overlapping actions of lasting positions and reduce bad lasting at the joint points.
 - ◆ The finger pressure structure has self-service balance function, and can set two pressure actions.
 - ◆ The inner and outer waist are equipped with a claw, which can be used to line and pull the middle and rear upper parts of the upper to achieve a perfect lasting effect.
 - ◆ This machine can choose to use the operation mode of back top, middle top and middle back top alone.
 - ◆ The carefully designed slagging action and the adjustable time control of each part make the slagging speed of this machine faster, and the operation is simple, the adjustment is easy, and the production capacity and efficiency are greatly improved.

型 號	Model	TH-658B
馬 達 動 力	Pump Motor Capacity	3HP(2.2Kw)
總消耗電能	Max.Power Consumption	5.0 KW
產 量	Production Rate	1500 pairs/hour
液壓油用量	Hydraulic Fluid Volume	70 liters
淨 重	N.W.	1140 Kg
毛 重	G.W.	出貨時提供 Be provided before shipment
機 械 尺 寸	Dimensions	1700×1250×1940 mm
包 裝 尺 寸	Packing Size	1820×1550×2120 mm



TH-659AE

電腦控制自動中後幫機

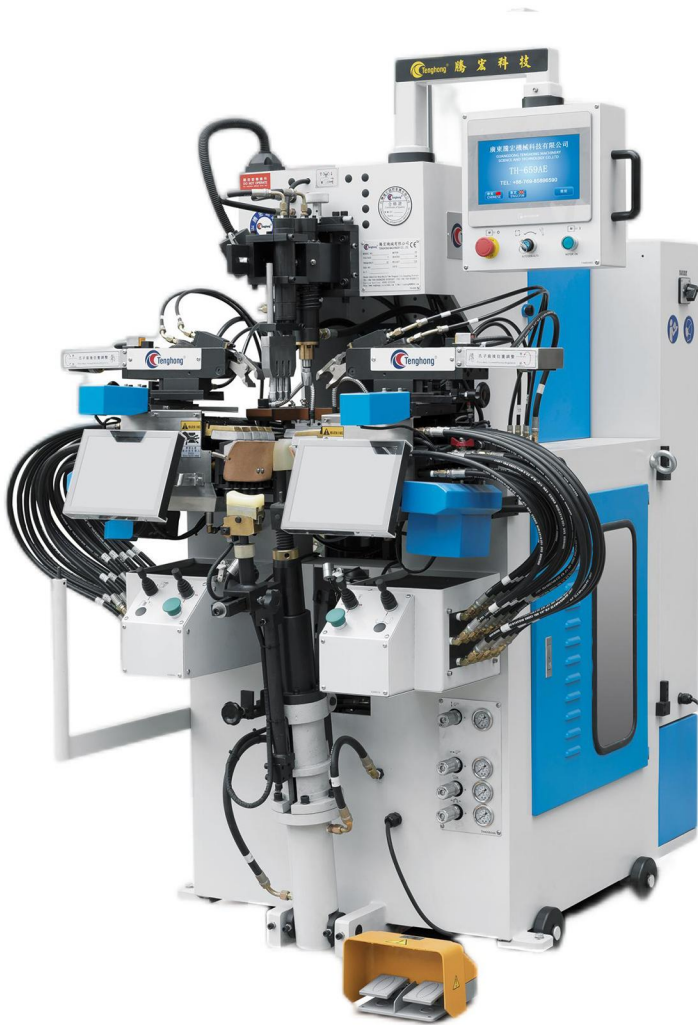
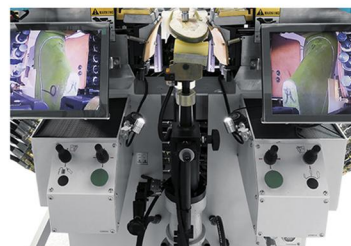
Computer Controlled Automatic Side & Heel Lasting Machine

主要特點 FEATURES

- ◆ 機器使用油壓協同操作處理。
- ◆ 採用PLC 控制器與圖形顯示觸控螢幕，操作最穩定、方便。
- ◆ 結幫參數（行程與時間）的設定以數值方式輸入，並設有鑰匙開關，自由切換自動與半自動操作。
- ◆ 自我偵錯功能，節省故障排除時間。
- ◆ 后幫束緊器採用鏈條機構傳動。
- ◆ 中幫結幫機構配備有五組側壓及指壓結構，並特殊設計和後幫掃刀機構，形成結幫位置重疊動作，減少銜接點的結幫不良。
- ◆ 指壓結構具有自動平衡功能，並可設定兩段壓力動作。
- ◆ 內外腰各配備有一支爪子，可用來拉襯鞋面的中幫和後幫部位，達成完美結幫效果。
- ◆ 本機可選擇單獨使用後幫、中幫、中後幫之操作方式。
- ◆ 精心設計的結幫動作及各部位時間可調式控制，使本機之結幫速度更快速，且操作簡單，調整容易，大幅提升產能和效率。
- ◆ 中幫採用電動馬達調整高低，操作更加方便快捷，省時省力。
- ◆ 中後幫鞋跟兩側配備有攝像頭，可精準控制爪子上拉鞋面的距離。
- ◆ 中幫兩側配備有显示器，可通過螢幕實時觀察爪子上拉鞋面的距離。

- ◆ The machine uses oil pressure for collaborative operation.
- ◆ Using PLC controller and graphic display touch screen, the operation is the most stable and convenient.
- ◆ The setting of lasting parameters (travel and time) is input in numerical mode, and a key switch is set to freely switch between automatic and semi-automatic operation.
- ◆ Self debugging function, saving troubleshooting time.
- ◆ The middle lasting machine is equipped with five groups of side pressing and finger pressing structures, and is specially designed with a rear lasting broom mechanism to form an overlapping action of the lasting position and reduce the bad lasting at the joint point.
The finger pressure structure has the function of automatic balance and can set two pressure actions.
- ◆ The inner and outer waist are equipped with a claw, which can be used to pull the lining of the Chinese medicine and the rear stork part of the upper to achieve a perfect lasting effect.
- ◆ This machine can choose to use the operation mode of back help, middle help and middle back help alone.
- ◆ The carefully designed lasting action and the adjustable time control of each part make the lasting speed of this machine faster, and the operation is simple and easy to adjust, which greatly improves the production capacity and efficiency.
The middle upper adopts electric motor to adjust the height, which makes the operation more convenient and fast, saving time and labor.
- ◆ There are cameras on both sides of the heel of the middle back upper, which can accurately control the distance carving of the claw pulling up the upper.
The middle upper is equipped with monitors on both sides, which can observe the distance of claws pulling up the upper in real time through the burning screen.

型 號	Model	TH-659AE
馬 達 動 力	Pump Motor Capacity	3HP(2.2Kw)
總消耗電能	Max. Power Consumption	2.4 KW
產 量	Production Rate	1500 pairs/hour
液壓油用量	Hydraulic Fluid Volume	70 liters
淨 重	N.W.	1140 kg
毛 重	G.W.	出貨時提供 Be provided before shipment
機 械 尺 寸	Dimensions	1700×1250×1940 mm
包 裝 尺 寸	Packing Size	1820×1550×2120 mm



TH-668MA

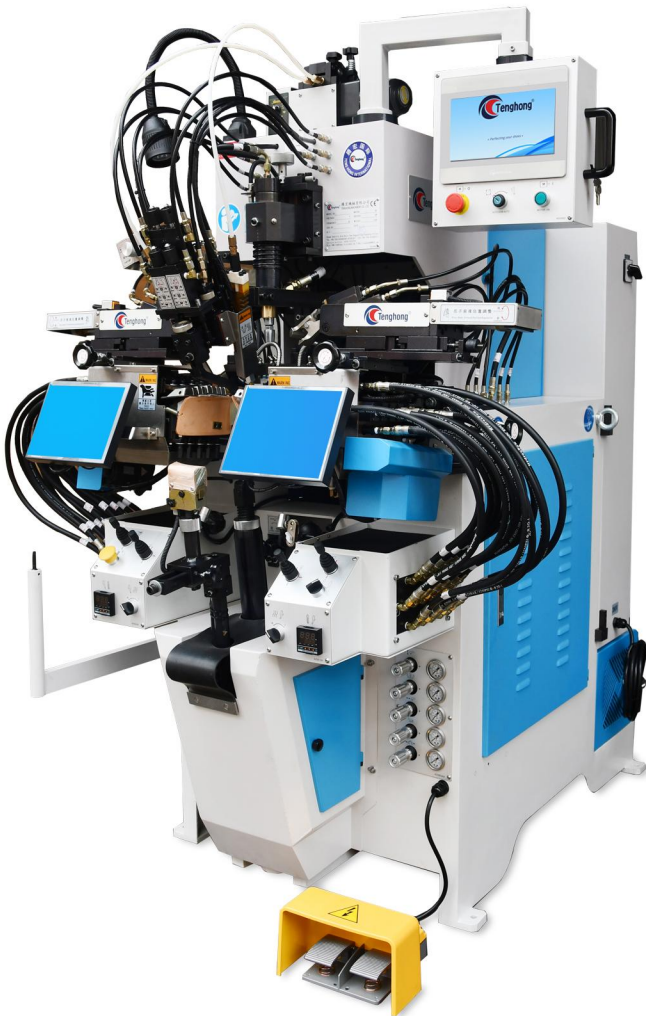
電腦控制自動上膠中後幫機

Computer control automatic cementing side & hell seat lasting machine

主要特點 FEATURES

- ◆ 機器使用油壓協同操作處理。
- ◆ 採用PLC 控制器與圖形顯示觸控螢幕，操作最穩定、方便。
- ◆ 結幫參數（行程與時間）的設定以數值方式輸入，並設有鑰匙開關，自由切換自動與半自動操作。
- ◆ 自我偵錯功能，節省故障排除時間。
- ◆ 后幫束緊器採用鏈條機構傳動。
- ◆ 中幫結幫機構配備有五組側壓及指壓結構，並特殊設計和後幫掃刀機構，形成結幫位置重疊動作，減少銜接點的結幫不良。
- ◆ 指壓結構具有自動平衡功能，並可設定兩段壓力動作。
- ◆ 內外腰各配備有一支爪子，可用來拉襯鞋面的中幫和後幫部位，達成完美結幫效果。
- ◆ 本機可選擇單獨使用後幫、中幫、中後幫之操作方式。
- ◆ 精心設計的結幫動作及各部位時間可調式控制，使本機之結幫速度更快，且操作簡單，調整容易，大幅提升產能和效率。
- ◆ 中幫採用電動馬達調整高低，操作更加方便快捷，省時省力。
- ◆ 中後幫鞋跟兩側配備有攝像頭，可精準控制爪子上拉鞋面的距離。
- ◆ 中幫兩側配備有显示器，可通過螢幕實時觀察爪子上拉鞋面的距離。
- ◆ 本機具有自動上膠功能，上膠位置精準，有效減少人力，提高產量。

- ◆ The machine uses oil pressure for collaborative operation.
- ◆ Using PLC controller and graphic display touch screen, the operation is the most stable and convenient.
- ◆ The setting of lasting parameters (travel and time) is input in numerical mode, and a key switch is set to freely switch between automatic and semi-automatic operation.
- ◆ Self debugging function, saving troubleshooting time.
- ◆ The middle lasting machine is equipped with five groups of side pressing and finger pressing structures, and is specially designed with a rear lasting broom mechanism to form an overlapping action of the lasting position and reduce the bad lasting at the joint point.
- ◆ The finger pressure structure has the function of automatic balance and can set two pressure actions.
- ◆ The inner and outer waist are equipped with a claw, which can be used to pull the lining of the Chinese medicine and the rear stork part of the upper to achieve a perfect lasting effect.
- ◆ This machine can choose to use the operation mode of back help, middle help and middle back help alone.
- ◆ The carefully designed lasting action and the adjustable time control of each part make the lasting speed of this machine faster, and the operation is simple and easy to adjust, which greatly improves the production capacity and efficiency.
- ◆ The middle upper adopts electric motor to adjust the height, which makes the operation more convenient and fast, saving time and labor.
- ◆ There are cameras on both sides of the heel of the middle back upper, which can accurately control the distance carving of the claw pulling up the upper.
- ◆ The middle upper is equipped with monitors on both sides, which can observe the distance of claws pulling up the upper in real time through the burning screen.
- ◆ This machine has automatic gluing function, precise gluing position, effectively reducing labour and increasing production .



型號	Model	TH-668MA
馬達動力	Pump Motor Capacity	3HP(2.2Kw)
總消耗電能	Max. Power Consumption	5.0 KW
產量	Production Rate	1500 pairs/hour
液壓油用量	Hydraulic Fluid Volume	70 liters
淨重	N.W.	1165kg
毛重	G.W.	出貨時提供 Be provided before shipment
機械尺寸	Dimensions	1700×1250×1940 mm
包裝尺寸	Packing Size	1820×1550×2120 mm



TH-688MAE

視覺軌迹伺服控制中後幫機

Visual trajectory servo control side and seat heel lasting machine

主要特點 FEATURES



- ◆ 本机采用全球最先进的视觉科技，将中底板拍照后立即自动转换成擦胶轨迹，擦胶轨迹立即快速放成全套尺码，再搭配四轴伺服控制系统作擦胶轨迹之控制。
- ◆ 鞋型记忆功能：(1) 伺服擦胶轨迹之鞋型记忆 (2) 中帮座仰度之电动位置记忆，含左右脚内外腰不同高度自动切换 (3) 爪子前后电动调整位置记忆，含左右脚内外腰不同夹持点之自动切换，另可选用爪子加紧后往前动作再内拉后上拉之功能 (4) 本机可储存至少300组鞋型记忆。
- ◆ 擦胶行程调整以直觉式镭射光照射点调整，仅需调整镭射光点位置即可快速调整所需之上胶长度及压块压着位置，达到调整光点位置即可设定结帮长度。
- ◆ 中帮爪子可直接调整左右间距、上下高度及前后位置，还可直接以电动方式进行同步或单边调整，并有位置记忆及左右脚自动切换位置功能。
- ◆ 中帮爪子可自动内拉，并可左右同步调整内拉压力大小，另具备左右独立寸动操作及内外腰不同高度之自动上拉功能，并可左右脚自动切换。
- ◆ 本机有自动上胶功能，送胶方式是伺服送胶，鞋面可不必先进行擦胶，可简化结帮过程，独特设计之胶臂搭配伺服控制及视觉设定的擦胶路径，使结帮更为完美。
- ◆ TH-688MAE is using the most advanced visual identification technology to format the cementing locus and four-axis servo-controlled cementing system to control two cement nozzles, by taking picture of the insole and it will convert the shape into a proportional cementing path.
- ◆ Programmability and Parameter Storage:(1) Programmable servo-controlled cementing path;(2) the angle of side-pressing seat is controlled by motor-driven mechanism according to different height of waist, the angle of side-pressing seat can be memorized with automatic left/right swapping function to adjust the best lasting position;(3) Pincer is controlled by motor-driven mechanism.The front-rear position of pincer can be memorized with automatic size-grading and left/right swapping function to adjust the best pulling position;(4) TH-688MAE equipped 300 sets of parameter storage.
- ◆ The cementing length is according to the laser point,for setting the cementing length and numbers of lasting fingers, only need to adjust the laser point by rotating the knob.
- ◆ Pincers have both left/right-pulling, up-pulling and forward-pulling functions. The position of up-pulling of inner and outer sides can be set differently, with programmable automatic left/right shoe swapping function.
- ◆ Pincers mechanism equipped automatically inward pulling with synchronized adjustment for left/right pincer's pulling pressure and individually inch up-pulling movement with automatically detection of inner waist or outer waist.
- ◆ TH-688MAE equipped unique designed cementing nozzles with programmable servo-controlled visual setting cementing path to simplify the lasting procedure and reduce labour in gluing the vamp.



型 號	Model	TH-688MAE
馬 達 動 力	Pump Motor Capacity	3HP(2.2Kw)
總消耗電能	Max.Power Consumption	5.0 Kw
產 量	Production Rate	1500 pairs/hour
液壓油用量	Hydraulic Fluid Volume	70 liters
淨 重	N.W.	1180 kg
毛 重	G.W.	出貨時提供 Be provided before shipment
機 械 尺 寸	Dimensions	1780x1400x2150mm
包 裝 尺 寸	Packing Size	出貨時提供 Be provided before shipment

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TH-727A

油壓自動後幫機

Hydraulic heel seat lasting machine

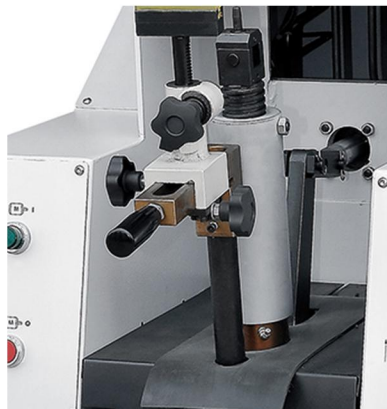
主要特點 FEATURES

- ◆ 本機適用於鞋植高度180mm以下之一般中底、軟中底之後幫結幫用。
 - ◆ 定位杆具有高度微調之結構，使鞋噲結幫高度容易調整，定位精準。
 - ◆ 掃刀及束緊器規格齊全，可適用於任何鞋型，束緊器採用鏈條式包覆，束緊效果最佳。
 - ◆ 輔助撐台採用齒輪、齒條及棘輪式設計，高度調整快速且確實。
- 噲頭撐台第二次壓著設計，並配合掃刀預熱裝置，使後跟平整不發角，增進結幫效果，提高鞋子品質。

- ◆ This machine is suitable for lasting the shoes with general and soft midsoles and with the heels at the height less than 180mm.
- ◆ Positioning rod is equipped the height micro-adjustment structure, which makes the height of shoe lasting adjustment easily and accurately position.
- ◆ We have full sizes of wipers and toe forming bands which were wrapped by chain to fit any shape of shoes for the best result.
- ◆ Auxiliary supporter adopts gears, gear racks and ratchets, quick and accurate to adjust the height.
- ◆ The second time pressing of last supporter is designed to work with the wiper pre-heat device to keep heel smoothly and angles, increasing the lasting result to upgrade the shoe quality, it makes the lasting are as smoothly, increases the lasting result, and upgrades the quality of shoes.



型 號	Model	TH-727A
馬 力	Power	2HP
電 熱	Heating Power	0.8KW
使用壓力	Hydraulic Pressure	40kg/cm ²
產 量	Productivity	3000pairs/8H
淨 重	N.W.	430kg
毛 重	G.W.	出貨時提供 Be provided before shipment
液壓油量	Oil Filling	50liters
機械尺寸	Dimensions	750*970*1450mm
包裝尺寸	Packing Size	780*1250*1750mm



TH-727MA

專利號 / Patent No. : 201530022066.6

油壓自動上膠後幫機

Hydraulic Automatic Cementing Heel Seat Lasting Machine

主要特點 FEATURES

- ◆ 本機適用於鞋楦高度180mm以下之一般中底、軟中底之後幫結幫用。
- ◆ 定位杆具有高度微調之結構，使鞋楦結幫高度容易調整，定位精準。
- ◆ 掃刀及束緊器規格齊全，可適用於任何鞋型；束緊器採用鏈條式包覆，束緊效果最佳。
- ◆ 輔助撐台採用齒輪、齒條及棘輪式設計，高度調整快速且確實。
- ◆ 楦頭撐台第二次壓著設計，並配合掃刀預熱裝置，使後跟平整不發角，增進結幫效果，提高鞋子品質。
- ◆ 具備自動上膠功能。

- ◆ This machine is suitable for lasting the shoes with general and soft midsoles and with the heels at the height less than 180mm.
 - ◆ Positioning rod is equipped the height micro-adjustment structure, which makes the height of shoe lasting adjustment easily and accurately to position.
 - ◆ We have full sizes of wipers and toe forming bands which were wrapped by chain to fit any shape of shoes for the best result.
 - ◆ Auxiliary supporter adopts gears, gear racks and ratchets, quick and accurate to adjust the height.
- The second time pressing of last supporter is designed to work with the wiper pre-heat device to keep heel smoothly and no angles, increasing the lasting result to upgrade the shoe quality. It makes the lasting are as smoothly, increases the lasting result, and upgrades the quality of shoes.
- ◆ With automatic gluing function.



型 號	Model	TH-727MA
馬 力	Power	2 HP
電 熱	Heating Power	0.8 KW
使用壓力	Hydraulic Pressure	40 kg/cm ²
產 量	Productivity	3000 pairs/8hour
淨 重	N.W.	430 Kg
毛 重	G.W.	出貨時提供 Be provided before shipment
液壓油量	Oil Filling	50 liters
機械尺寸	Dimensions	970(L)×750(W)×1450(H) mm
包裝尺寸	Packing Size	1250(L)×780(W)×1700(H) mm

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專利產品
Patented Product



TH-728A

專利號 / Patent No. : 201530022066.6



專利產品
Patented Product

電腦控制油壓自動後幫機

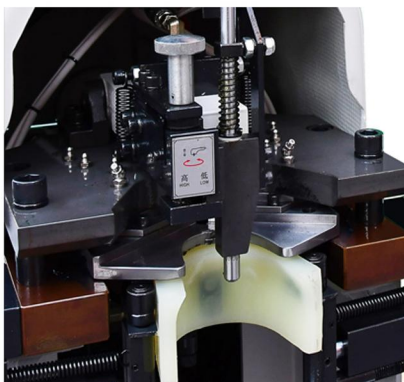
Computerized Hydraulic Automatic Heel Seat Lasting Machine

主要特點 FEATURES

- ◆ 採用PLC工業級控制器，控制精確度高、反應速度快，並具備自我偵測功能。
- ◆ 本機適用於鞋楦高度180mm以下之一般中底、軟中底之後幫結幫用。
- ◆ 定位杆具有高度微調之結構，使鞋楦結幫高度容易調整，定位精準。
- ◆ 掃刀及束緊器規格齊全，可適用於任何鞋型；束緊器採用鏈條式包覆，束緊效果最佳。
- ◆ 輔助撐台採用齒輪、齒條及棘輪式設計，高度調整快速且確實。
- ◆ 楦頭撐台第二次壓著設計，並配合掃刀預熱裝置，使後跟平整不發角，增進結幫效果，提高鞋子品質。
- ◆ The system is equipped with advanced industrial PCL controller with self-diagnosis functions, providing superior performance with extremely high precision, rapidest reaction time, and the greatest reliability and stability.
- ◆ This machine is suitable for lasting the shoes with general and soft midsoles and with the heels at the height less than 180mm.
- ◆ Positioning rod is equipped the height micro-adjustment structure, which makes the height of shoe lasting adjustment easily and accurately to position.
- ◆ We have full sizes of wipers and toe forming bands which were wrapped by chain to fit any shape of shoes for the best result.
- ◆ Auxiliary supporter adopts gears, gear racks and ratchets, quick and accurate to adjust the height.
- ◆ The second time pressing of last supporter is designed to work with the wiper pre-heat device to keep heel smoothly and no angles, increasing the lasting result to upgrade the shoe quality. It makes the lasting are as smoothly, increases the lasting result, and upgrades the quality of shoes.

型 號	Model	TH-728A
馬 力	Power	2 HP
電 熱	Heating Power	0.8 KW
使用壓力	Hydraulic Pressure	40 kg/cm ²
產 量	Productivity	3000 pairs/8hour
淨 重	N.W.	430 Kg
毛 重	G.W.	出貨時提供 Be provided before shipment
液壓油量	Oil Filling	50 liters
機械尺寸	Dimensions	970(L)×750(W)×1450(H)mm
包裝尺寸	Packing Size	1250(L)×780(W)×1700(H)mm

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TH-710A

專利號 / Patent No. : 201530022060.9



強力牆式壓底機

Heavy-duty Walled Sole Attaching Machine

主要特點 FEATURES

- ◆ 本機採用全油壓系統設計，適用於龍船底、牆式包底運動鞋，休閒鞋及其它包邊或包頭的鞋子，壓底、壓邊及壓前後可一次完成或個別完成，出力大、貼合牢固，除節省人工外，壓著均勻、效果佳。
- ◆ 上升油壓缸使用預充閥補充油量，可使操作上升動作加速，節省操作時間。
- ◆ 前後束緊機構後退時，可控制其後退距離，更換鞋子大小簡易。
- ◆ 本機每個動作均具有調壓功能，調壓把手位於機台前方，以利操作人員調整。
- ◆ 本機使用於鞋楦寬在140mm，長度在130mm至400mm之間，高度在190mm以下，鞋邊高度在80mm以下之牆式包底、龍船底運動鞋與休閒鞋的外底壓著。

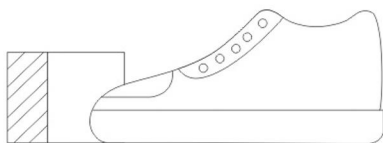
- ◆ Hydraulic system design suitable for outsole attaching of shoes, boots, casual shoes, and kinds of walled shoes. The perfect pressing of outsole, side, toe and heel forming can be accomplished simultaneously or separately.
- ◆ There is a prepared oil-tank to supplement oil when cylinder rising which makes the rising faster and saves the operation time to increase benefit.
- ◆ When the mechanism of front-rear pressing recedes, a special circuit device is adopted to control the receding stroke, and the proper receding distance is accordingly for locating different sizes of shoes.
- ◆ Independent pressure adjustment. Adjustment handle in the front of machine.
- ◆ This machine is available to press shoes with lasts between 130mm and 400mm in length, 140mm in width, below 190mm in height. Below 80mm in height of walled outsoles, such as jogging, walled sports and casual shoes.

型 號	Model	TH-710A
側壓塊數量	Pcs of Lateral Latexes	8
側壓塊高度	Height of Lateral Latexes	80 mm
前後束緊間距調整	Adjustment of Constrction	2 sections
馬達動力	Pump Motor	2.2 KW
使用壓力	Oil Pressure	50 kg/cm ²
產量	Productivity	250 pairs/hour
淨重	N.W.	1140 Kg
毛重	G.W.	出貨時提供 Be provided before shipment
機械尺寸	Dimension(LxWxH)	1090x1000x1960 mm
包裝尺寸	Packing size(LxWxH)	1150x1220x2030 mm

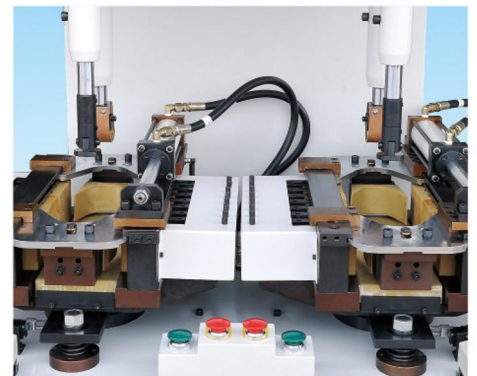
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龍船底慢跑鞋鞋頭束緊方式
The clamp way for jogging shoes



牆邊式運動鞋束緊方式
The clamp way for cup-sole sports shoes



TH-710C

專利號 / Patent No. : 201530022060.9



电脑控制強力牆式壓底機

PLC Control Heavy-duty Walled Sole Attaching Machine

主要特點 FEATURES

- ◆ 本機採用電腦屏設置，PLC控制，全油壓系統設計，適用於龍船底、牆式包底運動鞋，休閒鞋及其它包邊或包頭的鞋子，壓底、壓邊及壓前後可一次完成或個別完成，出力大、貼合牢固，除節省人工外，壓著均勻、效果佳。
- ◆ 上升油壓缸使用預充閥補充油量，可使操作上升動作加速，節省操作時間。
- ◆ 前後束緊機構後退時，可控制其後退距離，更換鞋子大小簡易。
- ◆ 本機每個動作均具有調壓功能，調壓把手位於機台前方，以利操作人員調整。
- ◆ 本機使用於鞋楦寬在140mm，長度在130mm至400mm之間，高度在190mm以下，鞋邊高度在80mm以下之牆式包底、龍船底運動鞋與休閒鞋的外底壓著。
- ◆ The machine adopts computer screen, PLC control, Hydraulic system design suitable for outsole attaching of shoes, boots, casual shoes, and kinds of walled shoes. The perfect pressing of outsole, side, toe and heel forming can be accomplished simultaneously or separately.
- ◆ There is a prepared oil-tank to supplement oil when cylinder rising which makes the rising faster and saves the operation time to increase benefit.
- ◆ When the mechanism of front-rear pressing recedes, a special circuit device is adopted to control the receding stroke, and the proper receding distance is accordingly for locating different sizes of shoes.
- ◆ Independent pressure adjustment. Adjustment handle in the front of machine.
- ◆ This machine is available to press shoes with lasts between 130mm and 400mm in length, 140mm in width, below 190mm in height. Below 80mm in height of walled outsoles, such as jogging, walled sports and casual shoes.

型 號	Model	TH-710C
側壓塊數量	Pcs of Lateral Latexes	9
側壓塊高度	Height of Lateral Latexes	115mm
前後束緊間距調整	Adjustment of Constrction	2 sections
馬達動力	Pump Motor	2.2 Kw
使用壓力	Oil Pressure	50 kg/cm ²
產量	Productivity	250 pairs/hour
淨重	N.W.	1140 Kg
毛重	G.W.	出貨時提供 Be provided before shipment
機械尺寸	Dimension(LxWxH)	1090x1000x1960 mm
包裝尺寸	Packing size(LxWxH)	1150x1220x2030 mm

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TH-710D

电脑控制強力牆式壓底機

PLC Control Heavy-duty Walled Sole Attaching Machine

主要特點 FEATURES



- ◆ 本機採用電腦屏設置，PLC控制，全油壓系統設計，適用於龍船底、牆式包底運動鞋，休閒鞋及其它包邊或包頭的鞋子，壓底、壓邊及壓前後可一次完成或個別完成，出力大、貼合牢固，除節省人工外，壓著均勻、效果佳。
- ◆ 上升油壓缸使用預充閥補充油量，可使操作上升動作加速，節省操作時間。
- ◆ 前後束緊機構後退時，可控制其後退距離，更換鞋子大小簡易。
- ◆ 本機每個動作均具有調壓功能，調壓把手位於機台前方，以利操作人員調整。
- ◆ 本機使用於鞋楦寬在140mm，長度在130mm至400mm之間，高度在190mm以下，鞋邊高度在80mm以下之牆式包底、龍船底運動鞋與休閒鞋的外底壓著。

- ◆ The machine adopts computer screen, PLC control, Hydraulic system design suitable for outsole attaching of shoes, boots, casual shoes, and kinds of walled shoes. The perfect pressing of outsole, side, toe and heel forming can be accomplished simultaneously or separately.
- ◆ There is a prepared oil-tank to supplement oil when cylinder rising which makes the rising faster and saves the operation time to increase benefit.
- ◆ When the mechanism of front-rear pressing recedes, a special circuit device is adopted to control the receding stroke, and the proper receding distance is accordingly for locating different sizes of shoes.
- ◆ Independent pressure adjustment. Adjustment handle in the front of machine.
- ◆ This machine is available to press shoes with lasts between 130mm and 400mm in length, 140mm in width, below 190mm in height. Below 80mm in height of walled outsoles, such as jogging, walled sports and casual shoes.

型 號	Model	TH-710D
側壓塊數量	Pcs of Lateral Latexes	8
側壓塊高度	Height of Lateral Latexes	80 mm
前後束緊間距調整	Adjustment of Constrction	2 sections
馬達動力	Pump Motor	1.5kw
使用壓力	Oil Pressure	50 kg/cm ²
產量	Productivity	125 pairs/hour
淨重	N.W.	700kg
毛重	G.W.	出貨時提供 Be provided before shipment
機械尺寸	Dimension(LxWxH)	1000×630×1963 mm
包裝尺寸	Packing size(LxWxH)	出貨時提供 Be provide before shipment



TH-710E

專利號 / Patent No. : 201530022060.9

強力牆式壓底機

Heavy-duty Walled Sole Attaching Machine

主要特點 FEATURES

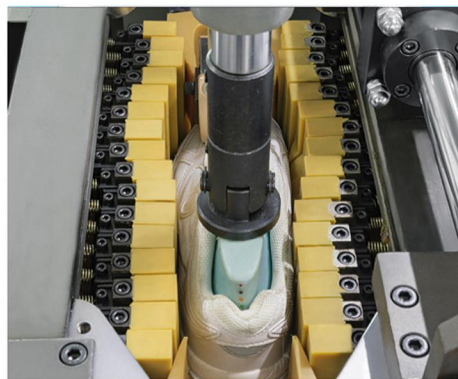
- ◆ 本機採用全油壓系統設計，適用於龍船底、牆式包底運動鞋，休閒鞋及其它包邊或包頭的鞋子，壓底、壓邊及壓前後可一次完成或個別完成，出力大、貼合牢固，除節省人工外，壓著均勻、效果佳。
- ◆ 上升油壓缸使用預充閥補充油量，可使操作上升動作加速，節省操作時間。
- ◆ 前後束緊機構後退時，可控制其後退距離，更換鞋子大小簡易。
- ◆ 本機每個動作均具有調壓功能，調壓把手位於機台前方，以利操作人員調整。
- ◆ 本機使用於鞋楦寬在140mm，長度在130mm至400mm之間，高度在190mm以下，鞋邊高度在80mm以下之牆式包底、龍船底運動鞋與休閒鞋的外底壓著。

- ◆ Hydraulic system design suitable for outsole attaching of shoes, boots, casual shoes, and kinds of walled shoes. The perfect pressing of outsole, side, toe and heel forming can be accomplished simultaneously or separately.
- ◆ There is a prepared oil-tank to supplement oil when cylinder rising which makes the rising faster and saves the operation time to increase benefit.
- ◆ When the mechanism of front-rear pressing recedes, a special circuit device is adopted to control the receding stroke, and the proper receding distance is accordingly for locating different sizes of shoes.
- ◆ Independent pressure adjustment. Adjustment handle in the front of machine.
- ◆ This machine is available to press shoes with lasts between 130mm and 400mm in length, 140mm in width, below 190mm in height. Below 80mm in height of walled outsoles, such as jogging, walled sports and casual shoes.



型 號	Model	TH-710E
側壓塊數量	Pcs of Lateral Latexes	16
側壓塊高度	Height of Lateral Latexes	80 mm
前後束緊間距調整	Adjustment of Constrction	2 sections
馬達動力	Pump Motor	2.2 KW
使用壓力	Oil Pressure	50 kg/cm ²
產量	Productivity	250 pairs/hour
淨重	N.W.	1140 Kg
毛重	G.W.	出貨時提供 Be provided before shipment
機械尺寸	Dimension(LxWxH)	1090x1000x1960 mm
包裝尺寸	Packing size(LxWxH)	1150x1220x2030 mm

※ 本公司保有隨時變更設計之權利，不另通知。
 ※ The description and features mentioned on the catalogues are binding any change mayde made without notice.



TH-711A

專利號 / Patent No. : 201530022060.9

电脑控制強力牆式浮底壓底機

PLC Control Heavy Floating bottom duty Walled Sole Attaching Machine

主要特點 FEATURES

- ◆ 本機採用電腦屏設置, PLC控制, 全油壓系統設計, 適用於龍船底、牆式包底運動鞋, 休閒鞋及其它包邊或包頭的鞋子, 壓底、壓邊及壓前後可一次完成或個別完成, 出力大、貼合牢固, 除節省人工外, 壓著均勻、效果佳。
- ◆ 上升油壓缸使用預充閥補充油量, 可使操作上升動作加速, 節省操作時間。
- ◆ 具有浮底功能, 可以根據鞋型的鞋底高低自動找到平衡點。
- ◆ 本機每個動作均具有調壓功能, 調壓把手位於機台前方, 以利操作人員調整。
- ◆ 本機使用於鞋楦寬在150mm, 長度在130mm至440mm之間, 高度在190mm以下, 鞋邊高度在115mm以下之牆式包底、龍船底運動鞋與休閒鞋的外底壓著。

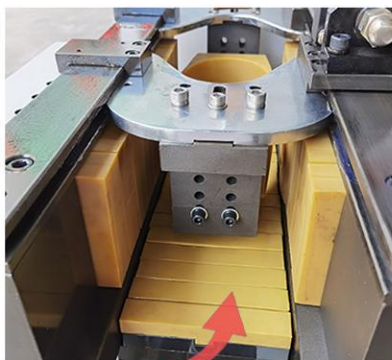
- ◆ The machine adopts computer screen, PLC control, Hydraulic system design suitable for outsole attaching of shoes, boots, casual shoes, and kinds of walled shoes. The perfect pressing of outsole, side, toe and heel forming can be accomplished simultaneously or separately.
- ◆ There is a prepared oil-tank to supplement oil when cylinder rising which makes the rising faster and saves the operation time to increase benefit.
- ◆ With a floating bottom function, it can automatically find a balance point according to the height of the shoe sole.
- ◆ Independent pressure adjustment. Adjustment handle in the front of machine.
- ◆ This machine is available to press shoes with lasts between 130mm and 400mm in length, 140mm in width, below 190mm in height. Below 115mm in height of walled outsoles, such as jogging, walled sports and casual shoes.



專利產品
Patented Product

型 號	Model	TH-711A
側壓塊數量	Pcs of Lateral Latexes	18
側壓塊高度	Height of Lateral Latexes	115mm
前后束緊間距調整	Adjustment of Constrction	2 sections
馬達動力	Pump Motor	2.2 KW
使用壓力	Oil Pressure	50 kg/cm ²
產量	Productivity	250 pairs/hour
淨重	N.W.	1140 Kg
毛重	G.W.	出貨時提供 Be provided before shipment
機械尺寸	Dimension(LxWxH)	1100X1000X2020mm
包裝尺寸	Packing size(LxWxH)	1150X1050X2070mm

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油压自动平衡浮底胶块

