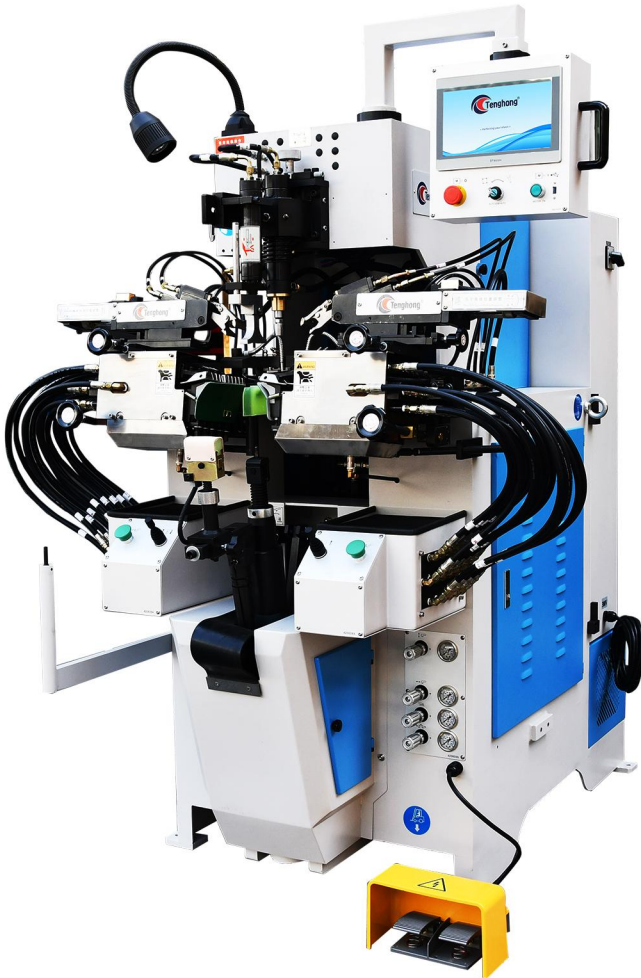


# TH-658B

## 電腦控制自動中後幫機

Computerized auto side & hell seat lasting machine

### 主要特點 FEATURES



- ◆ 機器使用油壓協同操作處理。
- ◆ 採用PLC 控制器與圖形顯示觸控螢幕，操作最穩定、方便。
- ◆ 結幫參數（行程與時間）的設定以數值方式輸入，並設有鑰匙開關，自由切換自動與半自動操作。
- ◆ 自我偵錯功能，節省故障排除時間。
- ◆ 後幫束緊器採用鏈條機構傳動。
- ◆ 中幫結幫機配備有五組側壓及指壓結構，並特殊設計和後幫掃刀機構，形成結幫位置重疊動作，減少銜接點的結幫不良。
- ◆ 指壓結構具有自助平衡功能，並可設定二段壓力動作。
- ◆ 內外腰各配備有一支爪子，可用來繃拉鞋面的中幫和後幫部位，達成完美結幫效果。
- ◆ 本機可選擇單獨使用後幫、中幫、中後幫之操作方式。
- ◆ 精心設計的結幫動作及各部位時間可調式控制，使本機之結幫速度更快速，且操作簡單，調整容易，大幅提升產能和效率。

- ◆ The machine uses oil pressure to operate cooperatively.
- ◆ It adopts PLC controller and graphic display touch screen, which is the most stable and convenient operation.
- ◆ The setting of lasting parameters (stroke and time) is input in numerical mode, and a key switch is set to freely switch between automatic and semi-automatic operation.
- ◆ Self debugging function, saving troubleshooting time.
- ◆ The rear upper tensioner is driven by a chain mechanism.
- ◆ The middle lasting machine is equipped with five groups of side pressing and finger pressing structures, and is specially designed with a rear lasting broom mechanism to form overlapping actions of lasting positions and reduce bad lasting at the joint points.
- ◆ The finger pressure structure has self-service balance function, and can set two pressure actions.
- ◆ The inner and outer waist are equipped with a claw, which can be used to line and pull the middle and rear upper parts of the upper to achieve a perfect lasting effect.
- ◆ This machine can choose to use the operation mode of back top, middle top and middle back top alone.
- ◆ The carefully designed slugging action and the adjustable time control of each part make the slugging speed of this machine faster, and the operation is simple, the adjustment is easy, and the production capacity and efficiency are greatly improved.

型 號	Model	TH-658B
馬 達 動 力	Pump Motor Capacity	3HP(2.2Kw)
總消耗電能	Max. Power Consumption	5.0 KW
產 量	Production Rate	1500 pairs/hour
液壓油用量	Hydraulic Fluid Volume	70 liters
淨 重	N.W.	1140 Kg
毛 重	G.W.	出貨時提供 Be provided before shipment
機 械 尺 寸	Dimensions	1700×1250×1940 mm
包 裝 尺 寸	Packing Size	1820×1550×2120 mm

