



Face Material

weight	thickness	material
70±10%g/m² ISO 536	0.072±10%mm ISO 534	White smooth paper with surface coating

Liner

58 ± 10%g/m² ISO 536	0.055 ± 10%mm ISO 534	White glassine treated with super calender
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Adhesive

General-purpose hot melt adhesive with high initial tack and excellent performance on many packaging materials. Not suitable for application on PVC surfaces. Bottles with small diameters and irregular surfaces or frequently squeezed are not recommended. A comprehensive labeling test must be conducted in the final use environment before applied. Suitable for low temperatures or rough surfaces. Usually used with films.

Peel adhesion

initial adhesion 14N/25mm FTM 9 st.st	20 minutes Peel adhesion value on steel at 180° 16N/25mm or tear off FTM 1 st.st	20 minutes Peel adhesion value on steel at 90° 8N/25mm or tear off FTM 2 st.st
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Temperature

Min. Appl. Temp. 10°C	Service Temp. -15~65°C (24H after labeling)
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Applications

Widely used in promotional and industrial matte barcode label printing. Suitable for high-speed barcode machines and blank die-cutting. Not recommended for labeling small cylindrical containers.

The above suggestion, application, and elaboration are not intended as the guarantee of Siga. All sales of Siga products shall be tested by customer in the final environment to confirm compliance with the requirements of the use of environment.

Printing Methods

The surface coated white smooth paper is matt and has excellent ink absorption performance. It is suitable for thermal transfer printing of various barcodes and works well with wax ribbon, wax&resin ribbon and resin ribbon. Attention should be paid to controlling the viscosity of the ink to avoid the coating falling off due to the sticky ink. Suitable for rotary and flat processing, suitable for bronzing. Avoid excessive rewinding tension, which may lead to label adhesive overflow. For fine barcode printing, a comprehensive printing test evaluation is required.

- Shelf life**
12 months, applicable only to the material delivered by Siga which has not undergone further processing, under the following **STORAGE CONDITIONS**:
- This material must be stored at a temperature of 23 ± 2°C and 50 ± 5% of Relative Humidity.
 - Storage area must be dry and clean.
 - Keep the material in the original packaging when not used in order to protect it from dust and contamination.
 - Do not expose to direct sunlight or heat sources.